

NOTES:

- CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
- DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSION IN MILLIMETERS BELOW.
- LUERS COMPATIBLE WITH ISO 594, AND ISO 80369-7.

VALVE SPECIFICATION;

BACK PRESSURE: > 45 PSI, REF. (3.1 BAR). (40 PSI NOMINAL) . FLOW RATE: 500 ML/ MIN. (30,000 ML/HR) @ 1 PSI, (0.07 BAR) (30 INCHES HEAD HEIGHT). BIOCOMPATABILITY: PASSES ISO 10993, PART 1. MATERIALS: ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI; ARE DEHP, AND LATEX FREE. PACKAGING: DOUBLE PLASTIC BAGGED; 1000 PER BAG, 10,000 PER BOX. POTENTIAL STERILIZATION: ETO; AND GAMMA, BASED ON RAW MATERIAL SPECIFICATIONS. | DRAWN BY I S POSIGI

QUALITY CRITERIA O.D. FLASH; 0.015 MAX. (0.4mm) GATE VESTIGE: 0.01MAX. (0.3mm) EMBEDDED PARTICLES, BUBBLE SPOTS, STAINS; 0.3mm2 MAX. NO MORE THAN 3 PER PART.

,,,	SED ON IVAVI WATERIAL SI EGII IGATIONS.	DRAWN BY	S.Rogier	^{2/5} /2015	LID®	Hallana Dabarta®
		APPROVED BY	DK	DATE 6/10/24] HK [®]	Halkey-Roberts®
		MATERIAL	SEE SHEET 2.		TITLE	•
	MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH	N/A		MALE	SHUT OFF VALVE FLL

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERT THE INFORMATION CONTINUED IN THIS DRAWNING IS SOLE PROFER OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES:
ANGULAR: ± 1°
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005

THIRD ANGLE PROJECTION

FF VALVE FLL C251001002 Ε Α DO NOT SCALE DRAWING 1 OF 2

C251001002 | REV | Customer Drawing

BILL OF MATERIAL								
STEM RETAINER	MALE LUER	LUER LOCK BODY	LUER CONNECTOR	STEM				
CLEAR POLYPROPYLENE P5M6K080	CLEAR POLYPROPYLENE P5M6K080	CLEAR POLYCARBONATE MAKROLON RX 1805 451118	CLEAR POLYCARBONATE MAKROLON RX 1805 451118	CLEAR SILICONE 40 DUROMETER WACKER LR3003/40				

DATE 2/5/2015 DRAWN BY S.Rogier HR® Halkey-Roberts® DATE 6/10/24 APPROVED BY DK MATERIAL SEE SHEET 2. MALE SHUT OFF VALVE FLL FINISH N/A GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA SIZE THIRD ANGLE PROJECTION UNLESS OTHERWISE SPECIFIED: C251001002 PROPRIETARY AND CONFIDENTIAL DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR ± 1°
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005 THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERT OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED. SHEET DO NOT SCALE DRAWING 2 OF 2